

PHOSPHOLIPASE VARIANTS

FIELD OF INVENTION

The present invention relates to a method of producing a polypeptide by modifying the amino acid sequence of a polypeptide with phospholipase activity, to a polypeptide having
5 phospholipase activity, and to use of the polypeptide in cheese-making.

BACKGROUND OF THE INVENTION

Lipolytic enzymes are polypeptides with hydrolytic activity for carboxylic ester bonds, e.g., lipase and/or phospholipase activity. The substrate specificity (relative activity on different ester bonds) is important for the usefulness of the lipolytic enzyme in various industrial
10 applications.

WO 00/32758 discloses lipolytic enzyme variants having altered substrate specificity. WO 98/26057 discloses a *Fusarium oxysporum* phospholipase. WO 01/83770 describes lipase variants. WO 00/54601 describes a process for producing cheese from cheese milk treated with a phospholipase.

15 SUMMARY OF THE INVENTION

The inventors have found that when a fungal phospholipase is used in a cheese-making process, too high lipase activity on triglycerides may lead to a cheese product having changed properties in terms of smell and taste, possibly due to the generation of too many free fatty acids.

20 To overcome this, the inventors have used protein engineering to develop variants of fungal phospholipases. Starting from a parent phospholipase, they have modified the amino acid sequence to arrive at variants which have phospholipase activity (generally, at roughly the same level as the parent enzyme) and have a lower lipase activity on triglycerides than the parent enzyme. Thus, starting from a parent fungal phospholipase (a polypeptide with
25 phospholipase activity), the inventors have found that the ratio of lipase/phospholipase activity can be decreased by substituting a particular amino acid residue.

The variants are useful in the production of cheese, e.g. in a process or method as described in WO 00/54601, and they result in an increased yield and at the same time avoid the changes in taste and smell, which may result from the generation of too many free fatty
30 acids.

Accordingly, the invention provides a polypeptide which:

- a) has phospholipase activity,
- b) has an amino acid sequence which is at least 50 % identical to SEQ ID NO: 1, and

c) has one or more of the following amino acids at a position corresponding to SEQ ID NO: 1: D62Q/E/F/W/V/P/L/G; V60R/S/K; S85Y/T; G91R/E; R125K; V203T; V228A; T231R; N233R; L259R/V/P; a deletion D266*; and/or L269A.

The invention also provides a method of producing a polypeptide, comprising:

5 a) selecting a first (parent) polypeptide which has phospholipase activity and has an amino acid sequence which is at least 50 % identical to SEQ NO: 1,

b) modifying the amino acid sequence by substituting one or more amino acids at a position corresponding to SEQ ID NO: 1: D62Q/E/F/W/V/P/L/G; V60R/S/K; S85Y/T; G91R/E; V203T; V228A; T231R; N233R; L259R/V/P; a deletion D266*; and/or L269A, and

10 c) preparing a second (modified) polypeptide having the modified amino acid sequence.

The parent polypeptide may also have lipase activity, and the method may further comprise testing the lipase and phospholipase activities of the two polypeptides and selecting a modified polypeptide having a lower lipase/phospholipase ratio than the parent polypeptide.

15 Further, the invention provides a polynucleotide encoding the polypeptide and a method for producing cheese, comprising the steps of:

- a) treating cheese milk or a fraction of the cheese milk with the polypeptide; and
- b) producing cheese from the cheese milk during or after step a).

BRIEF DESCRIPTION OF DRAWINGS

20 Figure 1 shows an alignment of amino acid sequences of known fungal lipolytic enzymes SEQ ID NO: 1 to 14, as follows:

- 1: *Thermomyces lanuginosus* (SWISSPROT O59952)
- 2: *Fusarium oxysporum* (US 6,103,505 SEQ ID NO: 2, GENESEQP AAW51767)
- 3: *Absidia reflexa* (US 5,821,102 SEQ ID # 10, GENESEQP AAW77403)
- 25 4: *Absidia corymbifera* (US 5,821,102 SEQ ID # 6, GENESEQP AAW26689)
- 5: *Rhizomucor miehei* (SWISSPROT P19515)
- 6: *Rhizopus oryzae* (SWISSPROT P21811)
- 7: *Aspergillus niger* (SWISSPROT O42807)
- 8: *Aspergillus tubingensis* (SWISSPROT O42815)
- 30 9: *Fusarium heterosporum* (TREMBL Q02351)
- 10: *Aspergillus oryzae* (TREMBL P78583)
- 11: *Penicillium camemberti* (SWISSPROT P25234)
- 12: *Aspergillus foetidus* (US 5,965,422 SEQ ID # 2, GENESEQP AAW33009)
- 13: *Aspergillus niger* (WO 98/31790 SEQ ID # 2, GENESEQP AAW64449)
- 35 14: *Aspergillus oryzae* (JP 10-155493 SEQ ID # 2, GENESEQP AAW 58541)

DETAILED DESCRIPTION OF THE INVENTION

Parent polypeptide

The polypeptide of the invention may be derived from a parent polypeptide with phospholipase activity, particularly a phospholipase A1, classified as EC 3.1.1.32 according to Enzyme Nomenclature (available at <http://www.chem.qmw.ac.uk/iubmb/enzyme>). It may be a naturally occurring fungal enzyme with phospholipase activity, e.g. one of SEQ ID NO: 2-14, particularly a phospholipase from *Fusarium oxysporum* which is described in WO 98/26057. Alternatively, the parent may be a fungal lipolytic enzyme variant with phospholipase activity as disclosed in WO 00/32758, e.g. a variant of SEQ ID NO: 1 as described in Example 5 of WO 00/32758.

Lipase and phospholipase activities

Lipase activity is measured by the SLU method described in WO 0032758, and the lipase activity of the pure protein is expressed as SLU per unit of A280 (Absorption at 280 nm).

Phospholipase activity is measured by incubating 0.025-0.07 mg enzyme protein (e.g. 0.05 mg) with cream (standardized to 25 % fat by mixing with skimmed milk) at 35 C for 1.5 hr without shaking and measuring phospholipid depletion (by lipid extraction and HPLC analysis). Phospholipase activity is expressed as % PL depletion.

The variant polypeptides of the invention typically show 15-75 % PL depletion by this method. The lipase activity is typically below 1000 SLU/A280, particularly below 500, below 250, below 100 or below 25. The PL/lipase ratio is typically above 0.05, particularly above 0.1, above 0.2, above 0.3, above 1, above 2 or above 3.

The phospholipase activity can also be determined by known methods, e.g. as described in WO 0032758, by HPLC or by phospholipid depletion in cream. Using the "monolayer phospholipase assay" described in WO 0032758, the parent and the modified polypeptide may have a phospholipase activity of at least 0.25 nmol/min at enzyme dose 60 µg and 25°C; e.g. at least 0.40 nmol/min, at least 0.75 nmol/min, at least 1.0 nmol/min, at least 1.25 nmol/min, or at least 1.5 nmol/min.

Amino acid alteration

The modified polypeptide has one or more of the following amino acids at a position corresponding to the following in SEQ ID NO: 1: D62Q/E/F/W/V/P/L/G; V60R/S/K; R84G/S; S85Y/T; G91R/E; R125K; V203T; V228A; T231R; N233R; L259R/V/P; a deletion D266*; and/or L269A. Corresponding positions in SEQ ID NO: 2-14 are defined by the alignment shown in Figure 1, e.g. position I83 of SEQ ID NO: 2. Corresponding positions in other sequences may be found by an alignment as described below.

Compared to SEQ ID NO: 1, the polypeptide of the invention may further have one or more of the following amino acids at a position corresponding to the following in SEQ ID NO: 1: D57G, V60G/C/K/R/L/S/Q, D62H/A, S83T, R84G/S/W; G91A/V, L93K, D96W/F/G, E99K, R125K, L259S, F262L, G263Q, L264A, I265T, G266D, T267A/E and/or L269N. Also, N- and/or C-terminus may be extended, e.g. as described in WO 9704079. Thus, the C-terminal may be extended by adding residues after position 269, e.g. addition of AGGFS or AGGFSWRRYRSAESVDKRAMTDAELEKKLNSYVQMDKEYVKNNQARS. The N-terminal may be extended by the addition of amino acid residues such as SPIRR. Such C- or N-terminal extensions should not be considered, when calculating the amino acid identity with SEQ ID NO: 1.

Sequences derived from SEQ ID NO: 2 may be C-terminal processed (e.g. during expression in *A. oryzae*), e.g. with positions 272, 273, 274 or 286 of SEQ ID NO 2 as the C-terminal residue.

The parent and modified polypeptides may be tested for lipase and phospholipase activity, and a variant polypeptide may be selected which has phospholipase activity and a lipase/phospholipase ratio which is lower than the parent polypeptide. Lipase activity can be determined by known methods using a triglyceride as substrate, e.g. as described in WO 00/32758.

Amino acid identity and alignment

The amino acid identity may be suitably determined by means of computer programs known in the art, such as GAP provided in the GCG program package (Program Manual for the Wisconsin Package, Version 8, August 1994, Genetics Computer Group, 575 Science Drive, Madison, Wisconsin, USA 53711) (Needleman, S.B. and Wunsch, C.D., (1970), Journal of Molecular Biology, 48, 443-45), using GAP with the following settings for polypeptide sequence comparison: GAP creation penalty of 3.0 and GAP extension penalty of 0.1.

The variant polypeptide has an amino acid identity to SEQ ID NO: 1 which is at least 50%, particularly at least 55%, at least 60%, at least 65%, at least 70%, at least 75%, at least 80%, at least 85%, at least 90%, at least 95%, or at least 98%.

To find the homologous positions in lipase sequences not shown in the alignment, the sequence of interest is aligned to the sequences shown in Figure 1. The new sequence is aligned to the present alignment in Fig. 1 by using the GAP alignment to the most homologous sequence found by the GAP program. GAP is provided in the GCG program package (Program Manual for the Wisconsin Package, Version 8, August 1994, Genetics Computer Group, 575 Science Drive, Madison, Wisconsin, USA 53711) (Needleman, S.B. and Wunsch, C.D., (1970), Journal of Molecular Biology, 48, 443-45). The following settings are used for

polypeptide sequence comparison: GAP creation penalty of 3.0 and GAP extension penalty of 0.1.

EXAMPLES

Example 1. Construction of variants having a increased phospholipase/lipase activity ratio compared to the parent enzyme.

The following variant polypeptides were constructed as described in WO 00/32758. Each polypeptide is described by the amino acid alterations compared to SEQ ID NO: 1.

Variant	Amino acid alteration in SEQ ID NO: 1
1	R84W +D96W +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS
2	R84W +G91E +D96W +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS
3	V60G +D62E +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
5	R84W +G91R +L93K +D96G +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS
6	V60G +D62F +R84W +G91A +D96W +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS
7	R84W +S85Y +G91A +D96W +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS
8	R84W +G91A +D96W +E99K +L259V +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS
10	V60G +D62W +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
11	R84W +G91R +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDK RATMTDAELEKKLNSYVQMDKEYVKNNQARS

12	V60C +D62H +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
13	V60G +D62V +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
14	V60K +D62L +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
15	V60R +D62L +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
16	V60G +D62G +R84W +G91A +D96W +V228A +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDKTRATMTDAELEKKLNSYVQMDKEYVKNNQARS
17	V60L +D62A +R84W +G91A +D96W +E99K +R125K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDKTRATMTDAELEKKLNSYVQMDKEYVKNNQARS
18	D62E +R84W +G91A +D96W +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDKTRATMTDAELEKKLNSYVQMDKEYVKNNQARS
19	V60S +D62L +R84W +G91A +D96F +E99K +F262L +G263Q +L264A +I265T +G266D +T267A +L269N
20	D57G +V60Q +D62P +R84W +G91A +D96F +E99K +G263Q +L264A +I265T +G266D +T267A +L269N
21	R84W +G91A +D96W +E99K +L259R +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDKTRATMTDAELEKKLNSYVQMDKEYVKNNQARS
23	D62Q +R84W +G91A +D96W +E99K +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDKTRATMTDAELEKKLNSYVQMDKEYVKNNQARS
25	R84W +G91A +D96W +E99K +V203T +G263Q +L264A +I265T +G266D +T267A +L269N +270A +271G +272G +273F +274S +275WRRYRSAESVDKTRATMTDAELEKKLNSYVQMDKEYVKNNQARS
26	R84S +S85T +G91A +D96S +T231R +N233R +L259P +G263Q +L264S +I265T +G266* +T267E +L269A

Each of the above variant polypeptides showed a phospholipase depletion of 15-75 %, a lipase activity below 250 SLU/A280 and a PL/lipase activity above 0.1. For comparison, a

number of prior-art variants described in Example 5 of WO 0032758 were measured and were found to have a PL/lipase ratio below 0.05.

Example 2. Evaluation of cheese yield using selected variants of the invention

The following variant polypeptides from Example 1 were evaluated in a method of producing cheese with the addition of a phospholipase. The controls were without phospholipase addition.

The method was a bench top cheese yield evaluation test and was performed as described below.

1. Standardize 0.5 kg cheese milk w/ pasteurized skim milk and cream.

2. Prepare a single starter by adding 0.1 g Rhodia LH100 and 0.3 g Rhodia TA061 starter cultures (for mozzarella) to 50 ml of the skim milk and equilibrate to 35°C w/ gentle, continuous stirring.

3. Equilibrate cheese milk to 35°C and add 0.07 mg enzyme protein per g fat, check initial pH and add 5 ml starter to each cheese milk with gentle agitation.

4. When pH reaches 6.45 – 6.50 add 0.5 ml of rennet (10x diluted Chymax, available from Christian Hansen); stir vigorously for three minutes then remove stirrers from milk, cover water bath and allow milk to coagulate.

5. Cut curd at the appropriate time (30-45 minutes) with 25 mm (1/2") knives. To determine cutting time, make a downward cut into the curd with knife or spatula. The curd is ready for cutting when the cut separates upon lifting and sharp edges are maintained on the top surface at the edge of the cut.. Allow the curd to rest for 5 minutes then gently and intermittently stir curd to prevent coalescence of curd particles.

6. Increase temperature to 41°C and hold until curd pH reaches 5.65 – 5.70, then drain and pour curd particles into stainless steel bowls. Float bowls in 41°C water bath to maintain curd temperature. Periodically drain excess whey, leaving only enough to cover curds for maintenance of heat.

7. When curd pH ~ 5.25 - 5.3, drain all whey and flood curd w/ D.I. water at 57°C for 5 min. Stretch the curd by hand for ~ 1min in 59°C water, then place the curd in ice water for 15 min and dry blot. Record weight of curd and refrigerate until further analysis.

Results

Variants No. 2, 4, 5, 8, 9, 10, 16, 22 and 24 of Example 1 were tested. All the tested variants resulted in improved yield compared to the control, when calculated as moisture adjusted yield.